

# PRE-ELEC<sup>®</sup> PE 14708GF

PE injection moulding compound  
Electrically conductive  
Glass fiber

Applications: Fuel filler necks and heads  
Boxes, Crates  
Tote bins

PRE-ELEC<sup>®</sup> PE 14708GF is a conductive thermoplastic compound based on glass-fibre reinforced polyethylene. Conductivity is achieved by using special conductive carbon black. In addition to a low electrical resistivity it has a good balance of mechanical properties and is easy to injection mould.

Special properties	Unit	Value	Method
Volume resistivity	Ω.cm	25	PRE021
Surface resistance	Ω	5E+02	IEC 61340-2-3

General properties	Unit	Value	Method
Specific gravity	g/cm <sup>3</sup>	1.24	ISO 1183
Melt flow rate at 190°C	g/10 min		ISO 1133
21.6 kg		17.0	
Mould shrinkage	%	0.1 - 0.3	ISO 294-4
Vicat, Rate A	°C	124	ISO 306/A50
Vicat, Rate B	°C	88	ISO 306/B50
HDT, 0.45 MPa	°C	120	ISO 75/Bf
HDT, 1.80 MPa	°C	100	ISO 75/Af

Mechanical properties	Unit	Value	Method
Tensile strength	MPa	48	ISO 527
Tensile strain at break	%	3	ISO 527
Flexural modulus	MPa	4600	ISO 178
Impact strength, Charpy	kJ/m <sup>2</sup>		ISO 179
Unnotched, +23°C		30	
Notched, +23°C		15	
Unnotched, -20°C		30	
Notched, -20°C		12	

MFR is measured from granulates

Test specimen: injection moulded rod; Thickness: 10 mm, width: 4 mm

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This product is REACH and RoHS compliant

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## Processing instructions

	Unit	Processing range	
Injection moulding			
Material temperature	°C	210	- 260
Mould temperature	°C	40	- 80
Injection pressure	Bar	750	- 1200
Injection speed			moderate

## Notes

Drying of the product is recommended for 2-4 hours at 60-80°C prior to use.

Processing conditions as with filled PE. These parameters are for guidance only. The process parameters should always be optimized for the used equipment. The instructions of the equipment manufacturer should be followed. Caution should be taken when handling molten material as it is extremely hot and may cause severe burns.

## Storage

Product-specific details are mentioned in the notes above. The general minimum shelf life for Premix's product is 3 years with the following conditions: 1) original package is unopened, 2) the storage area and conditions provide protection from direct sunlight and significant changes in storage temperature, 3) the product is pre-dried accordingly before use.

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